

1. Identification

Product identifier FPU 50
Other means of identification None.
Recommended use Industrial use.
Recommended restrictions None known.
Manufacturer/Importer/Supplier/Distributor information
Manufacturer/Supplier Carbon3D
Address 312 Chestnut St. Redwood City, CA 94063
 United States
Telephone number 650-285-6307
e-mail info@carbon3D.com
Contact person -
Emergency telephone number CHEMTREC 800-424-9300

2. Hazard(s) identification

Physical hazards Not classified.
Health hazards

Acute toxicity, inhalation	Category 4
Skin corrosion/irritation	Category 1B
Serious eye damage/eye irritation	Category 1
Sensitization, skin	Category 1
Reproductive toxicity	Category 2
Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
Specific target organ toxicity, repeated exposure	Category 1 (adrenal gland, blood, heart, kidney, liver)

Environmental hazards

Hazardous to the aquatic environment, acute hazard	Category 3
Hazardous to the aquatic environment, long-term hazard	Category 3

OSHA defined hazards Not classified.

Label elements



Signal word Danger
Hazard statement Harmful if inhaled. May cause an allergic skin reaction. May cause respiratory irritation. Suspected of damaging fertility. Causes damage to organs (adrenal gland, blood, heart, kidney, liver) through prolonged or repeated exposure. Harmful to aquatic life with long lasting effects. Causes severe skin burns and eye damage.
Precautionary statement
Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

Response	Wash contaminated clothing before reuse. If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor.
Storage	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Chain Extender (Part B)	6864-37-5	* Proprietary
Chain Extender (Part B)	9046-10-0	* Proprietary
Photoinitiator (Part A)	75980-60-8	* Proprietary
Reactive Diluent (Part A)	3290-92-4	* Proprietary
Reactive Diluent (Part A)	7534-94-3	* Proprietary

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Composition comments All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Edema. Jaundice. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices. Persons susceptible for allergic reactions should not handle this product.

Conditions for safe storage, including any incompatibilities Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
Reactive Diluent (Part A) (CAS 3290-92-4)	TWA	1 mg/m ³

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US WEEL Guides: Skin designation

Reactive Diluent (Part A) (CAS 3290-92-4) Can be absorbed through the skin.

Appropriate engineering controls Observe any medical surveillance requirements. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Skin protection

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties**Appearance**

Physical state	Liquid.
Form	Liquid.
Color	Various.

Odor Ester-like.

Odor threshold Not available.

pH Not applicable.

Melting point/freezing point Not available.

Initial boiling point and boiling range Not available.

Flash point Not applicable.

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not applicable.

Flammability limit - upper (%) Not applicable.

Explosive limit - lower (%) Not applicable.

Explosive limit - upper (%) Not applicable.

Vapor pressure Not available.

Vapor density Not available.

Relative density 1 - 1.05 at 25 °C

Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not applicable.

Decomposition temperature Not available.

Viscosity 1000 - 3000 cP at 25 °C

Other information

Explosive properties Not explosive.

Oxidizing properties Not oxidizing.

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products Carbon oxides.

11. Toxicological information**Information on likely routes of exposure**

Inhalation Harmful if inhaled.

Skin contact Causes severe skin burns. May cause an allergic skin reaction.

Eye contact Causes serious eye damage.

Ingestion Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Edema. Jaundice.

Information on toxicological effects

Acute toxicity Harmful if inhaled.

Components	Species	Test Results
Chain Extender (Part B) (CAS 6864-37-5)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	200 - 400 mg/kg
<i>Inhalation</i>		
LC50	Rat	0.42 mg/l, 4 Hours
<i>Oral</i>		
LD50	Rat	320 - 460 mg/kg

Reactive Diluent (Part A) (CAS 3290-92-4)

Acute

Oral

LD50 Rat 10750 mg/kg

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Reproductive toxicity Suspected of damaging fertility. Suspected of damaging fertility or the unborn child.

Specific target organ toxicity - single exposure May cause respiratory irritation.

Specific target organ toxicity - repeated exposure Causes damage to organs (adrenal gland, blood, heart, kidney, liver) through prolonged or repeated exposure by ingestion. Causes damage to organs (adrenal gland, blood, heart, kidney, liver) through prolonged or repeated exposure by inhalation.

Aspiration hazard Not an aspiration hazard.

Chronic effects Causes damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Components	Species	Test Results
Chain Extender (Part B) (CAS 6864-37-5)		
Aquatic		
<i>Acute</i>		
Algae	EC50 Scenedesmus subspicatus	> 5 mg/l, 72 Hours
Crustacea	EC50 Daphnia magna	15.2 mg/l, 48 Hours

Components	Species	Test Results
Fish	LC50	Leuciscus idus
22 - 46 mg/l, 96 Hours		
Chain Extender (Part B) (CAS 9046-10-0)		
Aquatic		
<i>Chronic</i>		
Algae	NOEC	Algae
0.32 mg/l, 72 hours		

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number UN1760
UN proper shipping name Corrosive liquids, n.o.s. (2,2'-Dimethyl-4,4'-methylenebis (cyclohexylamine))
Transport hazard class(es)
Class 8
Subsidiary risk -
Label(s) 8
Packing group II
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Special provisions B2, IB2, T11, TP2, TP27
Packaging exceptions 154
Packaging non bulk 202
Packaging bulk 242

IATA

UN number UN1760
UN proper shipping name Corrosive liquid, n.o.s. (2,2'-Dimethyl-4,4'-methylenebis (cyclohexylamine))
Transport hazard class(es)
Class 8
Subsidiary risk -
Packing group II
Environmental hazards No.
ERG Code 8L
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN1760
UN proper shipping name CORROSIVE LIQUID, N.O.S. (2,2'-DIMETHYL-4,4'-METHYLENEBIS (CYCLOHEXYLAMINE))
Transport hazard class(es)
Class 8
Subsidiary risk -
Packing group II

Environmental hazards**Marine pollutant** No.**EmS** F-A, S-B**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.**15. Regulatory information****US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)**Hazard categories** Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No**SARA 302 Extremely hazardous substance**

Not listed.

SARA 311/312 Hazardous chemical Yes**SARA 313 (TRI reporting)**

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.**US state regulations****US. Massachusetts RTK - Substance List**

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	03-June-2016
Revision date	11-October-2016
Version #	02
HMIS® ratings	Health: 3* Flammability: 1 Physical hazard: 0

NFPA ratings



Disclaimer

Carbon3D cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.